

DATE 2 July, 2018  
No. V-70208-E

Messrs. \_\_\_\_\_

# SPECIFICATION

\_\_\_\_\_  
**Semiconductor Pressure Sensor**  
\_\_\_\_\_

Model: AG3xF-115KA

Project: \_\_\_\_\_

Distributor: \_\_\_\_\_

Reference: \_\_\_\_\_

A handwritten signature in black ink, appearing to read 'Y. Uchiyama', written in a cursive style.

\_\_\_\_\_  
Yoshiyuki Uchiyama, Application Engineer  
Sensor Business Unit  
Electronics Business Company

## Fujikura Ltd.

# Table of Contents

- 1. General ..... 2
- 2. Principle ..... 2
- 3. Device lineup ..... 2
- 4. RoHS ..... 2
- 5. Block Diagram and Pin Connections ..... 3
- 6. Drop-in Replacement ..... 3
- 7. Device Name Code ..... 4
- 8. Absolute Maximum Ratings ..... 4
- 9. General Specifications ..... 4
- 10. Electrical Characteristics ..... 5
- 11. Output Voltage versus Input Pressure ..... 6
- 12. Transfer Function ..... 6
- 13. Operating Sequence ..... 7
- 14. Device Marking ..... 7
- 15. Soldering ..... 8
- 16. Dimensions and Weights ..... 8
- 17. Ordering Information ..... 8
- 18. Tape & Reel Information ..... 9
- 19. Footprint for PCB (for Reference) ..... 9
- 20. Handling Notes ..... 9
- 21. Notes ..... 9
- Appendix: Dimension Drawing ..... 10
  - 9-772-019 AGxxF ..... 10

**Table shown below is revision records of this specification**

| 1    | July 2, 2018    | Y. Uchiumi | Officially issued to start volume production |      |
|------|-----------------|------------|--|------|
| Est. | October 5, 2017 | Y. Uchiumi | Preliminary issued                           |      |
|      | Date            | Name       | Comment                                      | Mark |

## 1. General

This document describes the specifications of Fujikura Pressure Sensors, Type of AG3xF-115KA.

## 2. Principle

Fujikura Pressure Sensor is composed of a silicon piezoresistive pressure sensing chip and a signal conditioning integrated circuit. The low-level signal from the sensing chip is amplified, temperature compensated, calibrated, and finally converted to a high-level output signal that is proportional to the applied pressure.

## 3. Device lineup

This device has the following lineup.

| Model | Pressure Type | Supply Voltage     | Accuracy | Pressure Range |    |   |
|-------|---------------|--------------------|----------|----------------|----|---|
|       |               |                    |          | 0              | 15 | Standard atmosphere<br>101.325 kPa(abs.)<br>115 kPa(abs.) |
| AG3   | Absolute      | 5.0 Vdc            | ±2.0 %FS |                |    |   |
|       |               | 3.3 Vdc<br>3.0 Vdc | ±2.5 %FS |                |    |   |

### Features

- ✓ Amplified and temperature compensated smooth analog output
- ✓ Low profile flat package
- ✓ Compatible with the XFAM/X3AM integrated pressure sensors
- ✓ Customization or modification available

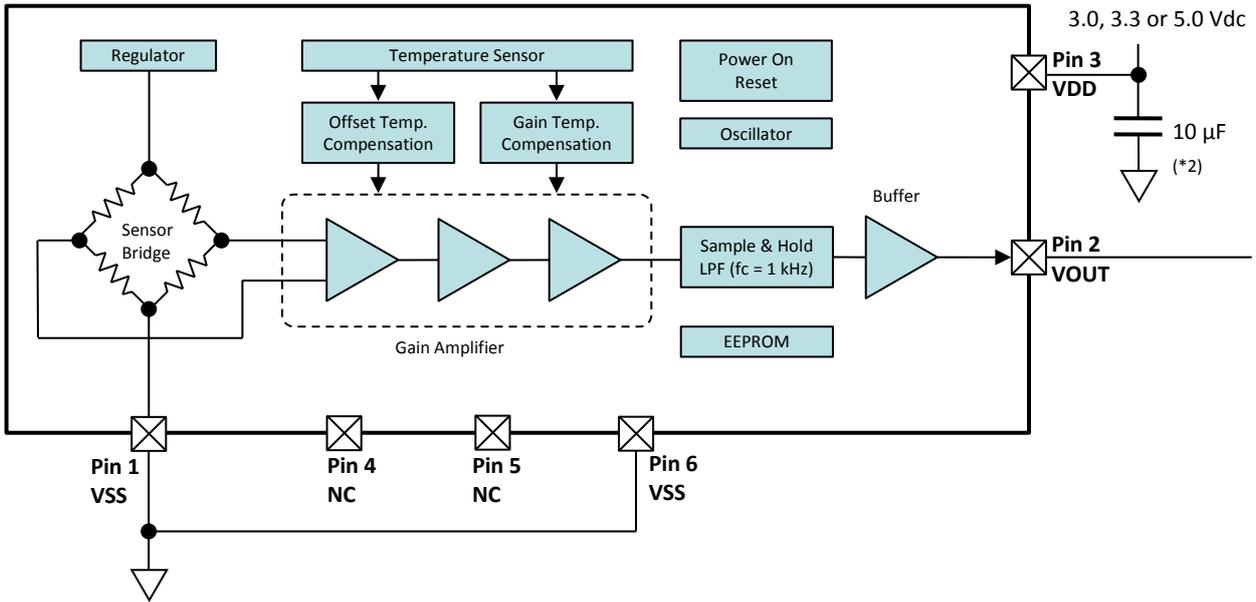
### Applications

- ✓ Medical devices
- ✓ Industrial pneumatic devices
- ✓ Consumer devices

## 4. RoHS

This device is compliant with the Restriction of the use of certain Hazardous Substances in Electrical and Electronic Equipment (RoHS).

### 5. Block Diagram and Pin Connections

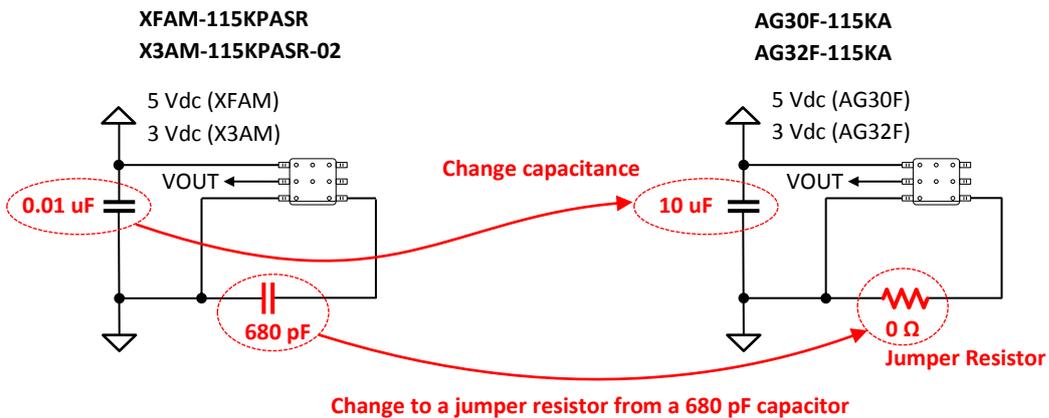


| Pin Assignment | Pin No. | Pin Name | I/O | Type   | Function                  |    |
|----------------|---------|----------|-----|--------|---------------------------|----|
|                | 1       | VSS      | -   | -      | Common voltage connection | *1 |
|                | 2       | VOUT     | O   | Analog | Analog output             |    |
|                | 3       | VDD      | -   | -      | Power supply connection   | *2 |
|                | 4       | NC       | -   | -      | Non-connection            | *3 |
|                | 5       | NC       | -   | -      | Non-connection            | *3 |
|                | 6       | VSS      | -   | -      | Common voltage connection | *1 |

Notes:

- \*1) Both Pin 1 and Pin 6 must be connected to VSS.
- \*2) Put a 1.0 µF capacitor as minimum between Pin3 (VDD) and VSS. If VOUT is susceptible to noise, it would be recommended to increase capacitance.
- \*3) Pin assignment of Pin 4 and 5 is NC (Non connection).

### 6. Drop-in Replacement





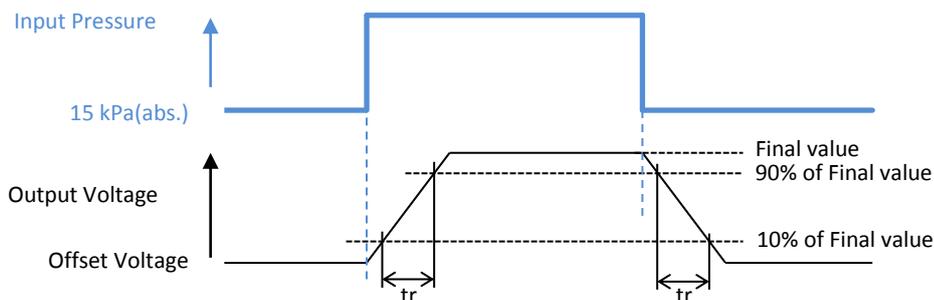
## 10. Electrical Characteristics

Load resistor  $R_L = \infty$ , Ambient temperature  $T_a = 25^\circ\text{C}$

| Item                                      | Condition                  | Symbol | Rating  |      |         | Unit  |       |
|---|----------------------------|--------|---------|------|---------|-------|-------|
|   |                            |        | Min.    | Typ. | Max.    |       |       |
| <b>Sensor Code: AG30F (VDD = 5.0 Vdc)</b> |                            |        |         |      |         |       |       |
| Offset Voltage                            | Min. Popt                  | Voff   | 0.11    | 0.2  | 0.29    | V     | *1, 2 |
| Full Scale Voltage                        | Max. Popt                  | Vfs    | 4.61    | 4.7  | 4.79    | V     | *3    |
| Span Voltage                              | Min. to max. Popt          | SV     | -       | 4.5  | -       | V     | *4    |
| Accuracy                                  | 0 to 85°C                  | Error  | -2.0    | -    | +2.0    | %FS   | *5, 6 |
|   |                            |        | -0.09   | -    | +0.09   | V     |       |
| Supply Current                            |                            | Ic     | -       | -    | 6       | mAdc  | *7    |
| <b>Sensor Code: AG31F (VDD = 3.3 Vdc)</b> |                            |        |         |      |         |       |       |
| Offset Voltage                            | Min. Popt                  | Voff   | 0.2325  | 0.3  | 0.3675  | V     | *1, 2 |
| Full Scale Voltage                        | Max. Popt                  | Vfs    | 2.9325  | 3.0  | 3.0675  | V     | *3    |
| Span Voltage                              | Min. to max. Popt          | SV     | -       | 2.7  | -       | V     | *4    |
| Accuracy                                  | 0 to 85°C                  | Error  | -2.5    | -    | +2.5    | %FS   | *5, 6 |
|   |                            |        | -0.0675 | -    | +0.0675 | V     |       |
| Supply Current                            |                            | Ic     | -       | -    | 5       | mAdc  | *7    |
| <b>Sensor Code: AG32F (VDD = 3.0 Vdc)</b> |                            |        |         |      |         |       |       |
| Offset Voltage                            | Min. Popt                  | Voff   | 0.4625  | 0.5  | 0.5375  | V     | *1, 2 |
| Full Scale Voltage                        | Max. Popt                  | Vfs    | 1.9625  | 2.0  | 2.0375  | V     | *3    |
| Span Voltage                              | Min. to max. Popt          | SV     | -       | 1.5  | -       | V     | *4    |
| Accuracy                                  | 0 to 85°C                  | Error  | -2.5    | -    | +2.5    | %FS   | *5, 6 |
|   |                            |        | -0.0375 | -    | +0.0375 | V     |       |
| Supply Current                            |                            | Ic     | -       | -    | 5       | mAdc  | *7    |
| Response Time                             | for reference              | tr     | -       | 1    | -       | msec. | *8    |
| Load Resistor                             | VOUT to VSS or VDD to VOUT | RL     | 9.5     | -    | -       | kΩ    | *7    |
| Load Capacitance                          | VOUT to VSS                | CL     | -       | -    | 50      | pF    | *9    |

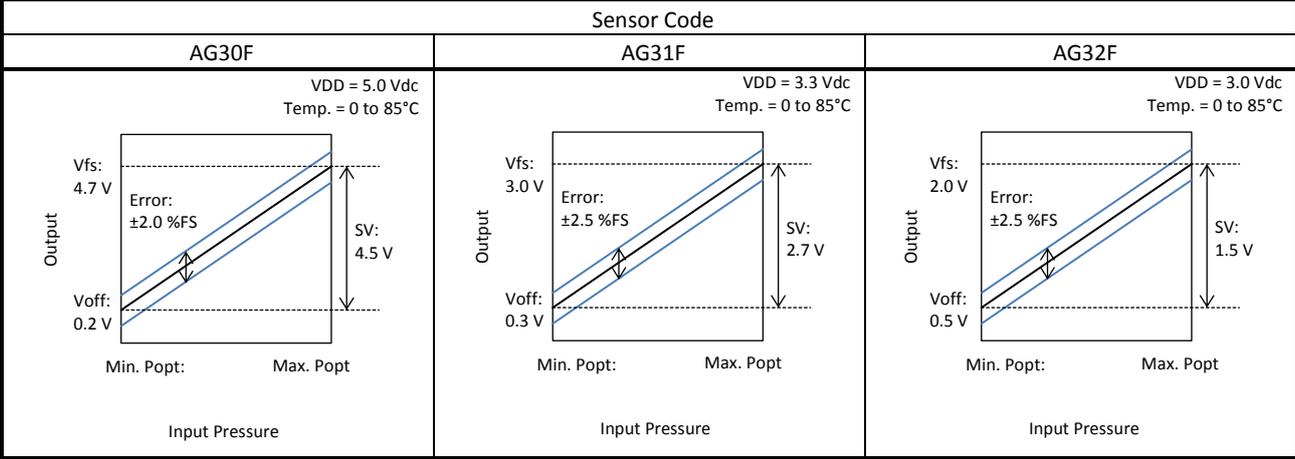
Notes:

- \*1) Offset voltage (Voff) is defined as the output voltage at minimum Popt.
- \*2) Offset error is calibration error of offset voltage at production. It does not include Long term offset drift. It would be suggested that applications have Auto-zeroing function.
- \*3) Full scale voltage (Vfs) is defined as the output voltage at maximum Popt.
- \*4) Output span voltage (SV) is defined as the voltage difference between Offset voltage (Voff) and Full scale voltage (Vfs).
- \*5) Accuracy consists of the following:
  - Non-linearity
  - Temperature errors over the temperature range 0 to 85°C
  - Pressure hysteresis
  - Calibration errors of sensitivity and offset
- \*6) The unit of Accuracy "%FS" is defined as a percent error by Span voltage (SV).
- \*7) Supply Current (Ic) is increased depending on the value of Load resistor (RL).
- \*8) Response time (tr) is defined as the time for the change in output voltage from 10% to 90% or from 90% to 10% of its final value when the input pressure makes a step change.



- \*9) Do not put Load capacitance (CL) that is over 50 pF between VOUT and VSS.

**11. Output Voltage versus Input Pressure**



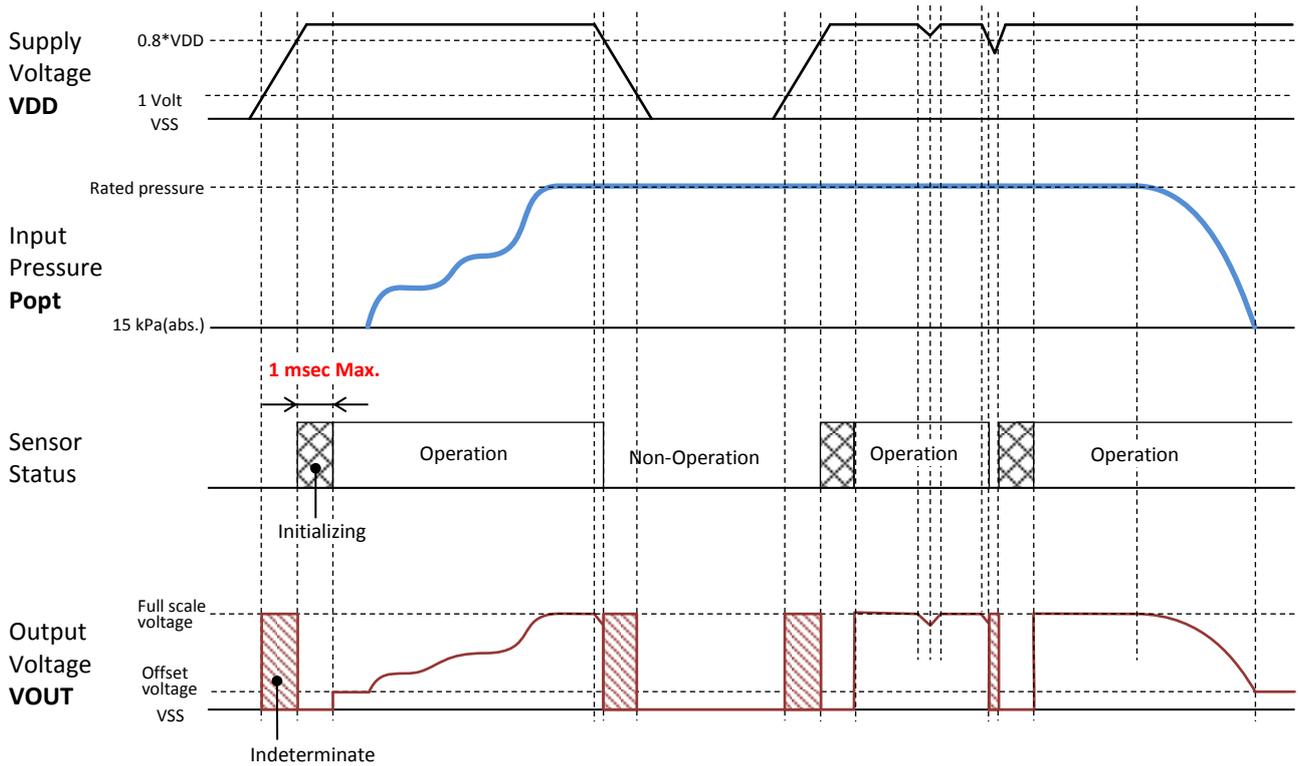
**12. Transfer Function**

| Item                         | Rating  |             |               |          |         |                |
|------------------------------|---|-------------|---------------|----------|---------|----------------|
| Transfer Function            | $V_{out} (V) = VDD \times ((P \times \alpha) + \beta) \pm (\text{Pressure Error} \times \text{Temperature Error Multiplier} \times \alpha \times VDD)$ $P (kPa) = \frac{V_{out} \pm (\text{Pressure Error} \times \text{Temperature Error Multiplier} \times \alpha \times VDD) - \beta}{\alpha}$ |             |               |          |         |                |
| Parameters                   | Sensor Code   | VDD (*1)    | P             | $\alpha$ | $\beta$ | Pressure Error |
|                              | AG30F   | 5.0±0.25 V  | 15 to 115 kPa | 9/1000   | -19/200 | 2.0 kPa        |
|                              | AG31F   | 3.3±0.165 V | 15 to 115 kPa | 9/1100   | -7/220  | 2.5 kPa        |
|                              | AG32F   | 3.0±0.15 V  | 15 to 115 kPa | 1/200    | 11/120  | 2.5 kPa        |
| Temperature Error Multiplier |   |             |               |          |         |                |

Note:

\*1) Output voltage (Vout) is not perfectly ratio-metric with the power supply voltage (VDD).

### 13. Operating Sequence



Notes:

- \*1) The status of VOUT is indeterminate when supply voltage is under 0.8\*VDD.
- \*2) Initializing process is started when supply voltage reaches 0.8\*VDD,. At initializing process, VOUT is fixed 0.1\*VDD and under.

### 14. Device Marking

| Items         |                | Marking                       |          |     |     |     |     |     |     |
|---------------|----------------|-------------------------------|----------|-----|-----|-----|-----|-----|-----|
|               | Production Lot |                               |          |     |     |     |     |     |     |
|               | Y              | Last digit of Production year | 0 to 9   |     |     |     |     |     |     |
|               | M              | Production month              |          | Jan | Feb | Mar | Apr | May | Jun |
|               |                |                               |          | 1   | 2   | 3   | 4   | 5   | 6   |
|               |                |                               |          | Jul | Aug | Sep | Oct | Nov | Dec |
|               |                | 7                             | 8        | 9   | X   | Y   | Z   |     |     |
|               | DD             | Production date               | 01 to 31 |     |     |     |     |     |     |
| Sensor Code   |                |                               |          |     |     |     |     |     |     |
|               |                | AG30F                         |          |     |     |     |     |     |     |
|               |                | AG31F                         |          |     |     |     |     |     |     |
|               |                | AG32F                         |          |     |     |     |     |     |     |
| Pressure Code |                | 115A                          |          |     |     |     |     |     |     |

Note:

- \*1) Package code is not marked on the face plate.

**15. Soldering**

| Process                    | Sensor Code | Condition  |             |   |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |
|----------------------------|-------------|--|-------------|---|------------------|---|-------------|---------------------------------|---|---------|------------------|---|---------|---|---|-----------|------------------|
| Reflow soldering           | AG3xx       | <p style="text-align: center;"><b>Soldering Profile</b></p> <p style="text-align: right;">*1<br/>*2<br/>*3<br/>*4</p>  |             |   |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |
|                            |             | <table border="1"> <tr> <td>A</td> <td>Ramp up</td> <td>2 to 4 °C / sec.</td> </tr> <tr> <td>B</td> <td>Pre-heating</td> <td>150 to 180 °C<br/>60 to 120 sec.</td> </tr> <tr> <td>C</td> <td>Ramp up</td> <td>2 to 4 °C / sec.</td> </tr> <tr> <td>D</td> <td>Heating</td> <td>Above 230 °C, 45 sec. max.<br/>245 °C max., 10 sec. max.</td> </tr> <tr> <td>E</td> <td>Ramp down</td> <td>2 to 4 °C / sec.</td> </tr> </table> | A           | Ramp up   | 2 to 4 °C / sec. | B | Pre-heating | 150 to 180 °C<br>60 to 120 sec. | C | Ramp up | 2 to 4 °C / sec. | D | Heating | Above 230 °C, 45 sec. max.<br>245 °C max., 10 sec. max. | E | Ramp down | 2 to 4 °C / sec. |
|                            |             | A  | Ramp up     | 2 to 4 °C / sec.  |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |
|                            |             | B  | Pre-heating | 150 to 180 °C<br>60 to 120 sec.                         |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |
|                            |             | C  | Ramp up     | 2 to 4 °C / sec.  |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |
|                            |             | D  | Heating     | Above 230 °C, 45 sec. max.<br>245 °C max., 10 sec. max. |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |
| E                          | Ramp down   | 2 to 4 °C / sec.   |             |   |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |
| Moisture Sensitivity Level | AG3xx       | Level 1  |             |   |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |
|                            |             | *5   |             |   |                  |   |             |                                 |   |         |                  |   |         |   |   |           |                  |

Notes:

- \*1) NEVER wash the device with any washing liquid. NEVER wash the device with any ultrasonic washing machine.
- \*2) Do not put the solder and flux on the device's package.
- \*3) Temperature means the surface temperature of the device's package.
- \*4) Do not reflow more than twice.
- \*5) This device is classified as moisture sensitivity level (MSL) 1 that is defined in Jedec standard J-STD-20. Floor life time is unlimited. However, the plating of pins is silver (Ag) that could be discolored to black or brown by sulfur in the environment. Discoloration of pins could impact soldering reliability. The device should be sealed in the embossed carrier tape before soldering.

**16. Dimensions and Weights**

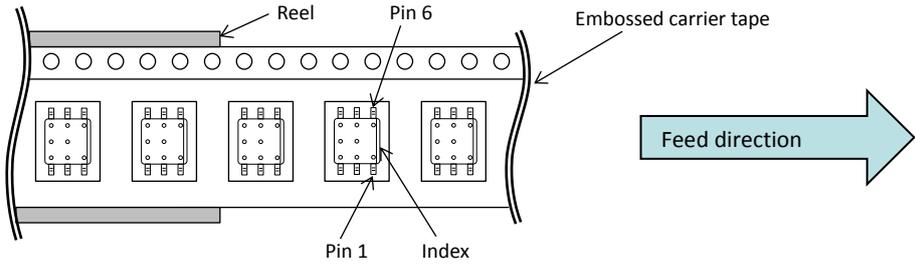
Refer to the following drawing as attached.

| Sensor Code | Dimension Drawing | Weights           |
|-------------|-------------------|-------------------|
| AG3xF       | 9-772-019         | approx. 0.3 grams |

**17. Ordering Information**

| Supply Voltage | XFAM/X3AM        | Ordering Device Number (Replacement Device Number) | Packing     | Qty./Packing  |
|----------------|------------------|--|-------------|---------------|
| 5.0 Vdc        | XFAM-115KPASR    | AG30F-115KA  | Tray        | 100 Pcs/Tray  |
|                | XFAM-115KPASR-TP | AG30F-115KA-TP                                     | Tape & Reel | 1000 Pcs/Reel |
| 3.3 Vdc        | -                | AG31F-115KA  | Tray        | 100 Pcs/Tray  |
|                | -                | AG31F-115KA-TP                                     | Tape & Reel | 1000 Pcs/Reel |
| 3.0 Vdc        | X3AM-115KPASR    | AG32F-115KA  | Tray        | 100 Pcs/Tray  |
|                | X3AM-115KPASR-TP | AG32F-115KA-TP                                     | Tape & Reel | 1000 Pcs/Reel |

**18. Tape & Reel Information**



**19. Footprint for PCB (for Reference)**

| Sensor Code | Footprint |
|-------------|-----------|
| AG3xF       |           |

**Notes:**

- \*1) These footprints are for reference. Please evaluate well these footprints, before your mass production.
- \*2) When designing your PCB, please also refer to the outline diagrams.

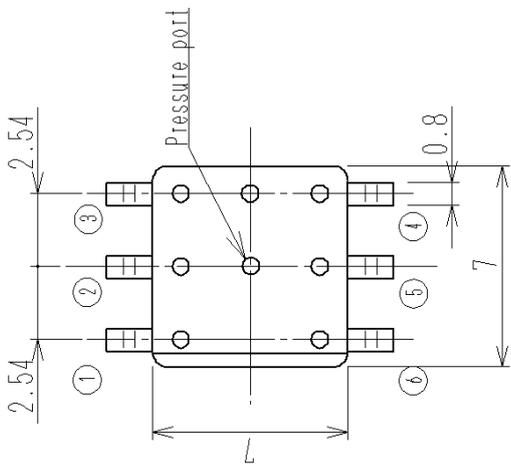
**20. Handling Notes**

Plating of pins is silver (Ag). Silver has physical property that is discolored to black or brown by sulfur. There are notes for handling as below:

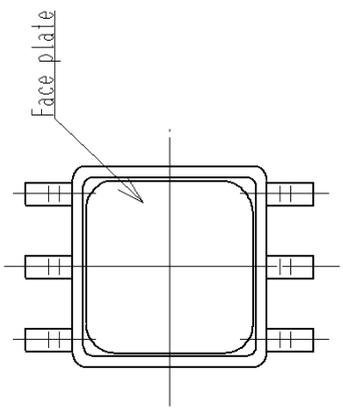
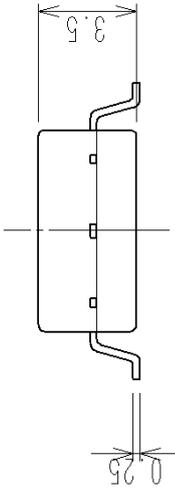
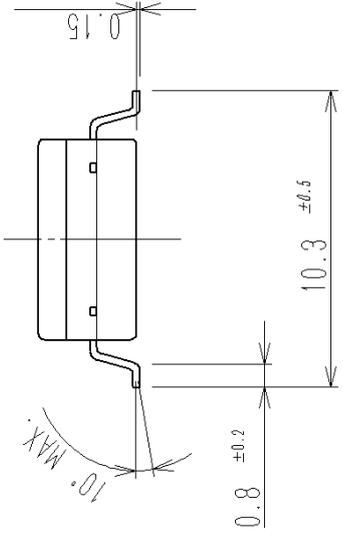
- To prevent discoloration of pins, please keep the devices sealed in static shielding bags before soldering.
- Do not solder the devices that have discolored pins.
- After soldering, pins would be discolored in black or brown in atmosphere. However it does not impact reliability of the device.

**21. Notes**

- Fujikura reserves all rights.
- This document is subject to change without notice.
- Limitation, usage, environment, standard warranty and so on are listed on Fujikura web site.
- Please refer to the latest specifications.



Index



|                 |                |              |           |    |
|-----------------|----------------|--------------|-----------|----|
| PART NO.        | 部品名            | 材質           | 個數        | 備註 |
| PROJECT NAME:   |                |              |           |    |
| 名稱/TITLE        |                |              |           |    |
| AGxxF Series    |                |              |           |    |
| Outline Diagram |                |              |           |    |
| 第3角法            | 圖面番號           | DRAWING NO.  | REV. MARK |    |
| 對準投影法           | 9-772-019-0    |              | ◇         |    |
| 單位/UNITS        | DATE OF ISSUE  | JULY 4, 2017 |           |    |
| m.m             | DATE OF DESIGN | JULY 4, 2017 |           |    |
| 尺碼/SCALE        |                |              |           |    |
| 1:1             |                |              |           |    |

|      |    |           |      |     |
|------|----|-----------|------|-----|
| MARK | 變更 | REVISIONS | 年月日  | 變更者 |
| ◇    |    |           | DATE | BY  |